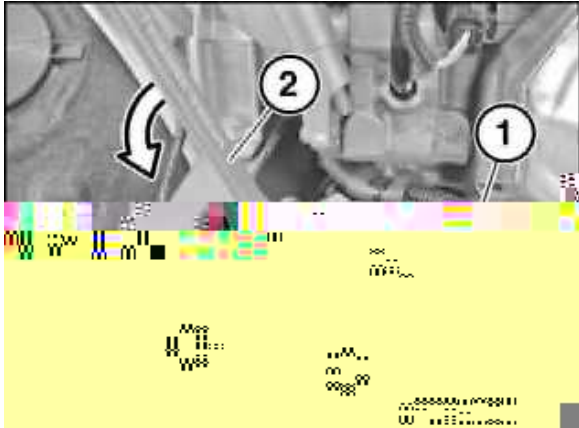


Necessary preliminary tasks:

- Remove right wheel arch cover
- Remove right headlight
- Remove lock bridge



Bring belt tensioner (1) with wrench (2) into assembly position. Secure assembly position of belt tensioner (1) by sliding locating pin (3) in direction of arrow.

Warning!

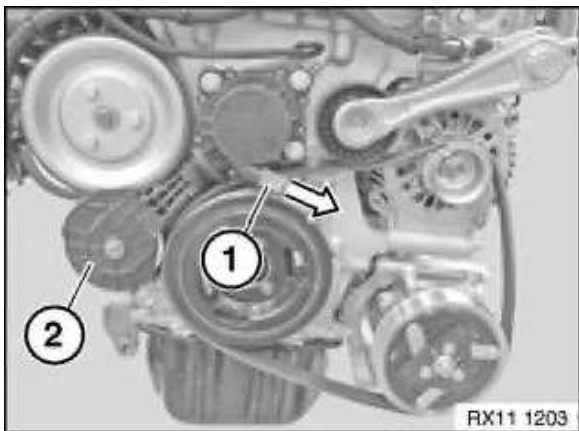
Danger of injury!

Remove wrench (1) again from belt tensioner.

Remove drive belt (4) from alternator.

Note:

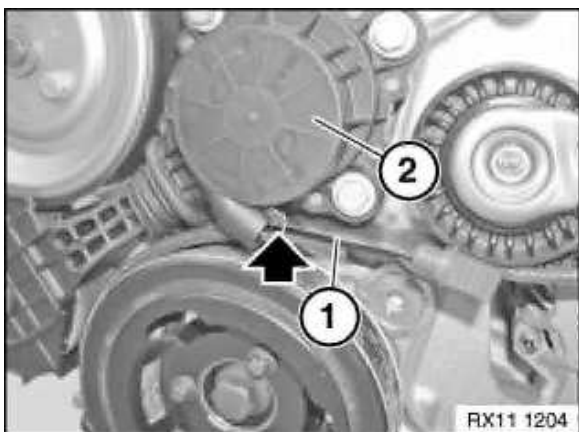
For reasons of clarity, illustration and text show front wall removed.



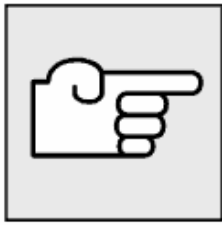
Move friction wheel (2) into servicing position.

In order to release the frictional connection between crankshaft and coolant pump, it is necessary to move the friction gear (2) into the servicing position.

Firmly pull handle (1) in direction of arrow until friction gear (2) is separated from belt pulley.



To secure friction gear in servicing position, suspend pull cable (1) on housing (2).



Assemble engine.

Installation:

Check that drive belt for is in correct installation position - **risk of damage.**